

\*See manual for installation procedure

Description	Notes
INTAKE MANIFOLD BOLTS	100 ILB.IN
EXHAUST MANIFOLD AND STUD BOLTS	22 LB.FT
FAN AND PULLEY MOUNTING HUB BOLTS	23 LB.FT
FRONT CRANKCASE COVER BOLTS	23 LB.FT
FRONT ENGINE MOUNT BRACKET BOLTS	79 LB.FT
OIL PUMP HOUSING BOLTS	16 LB.FT
FRONT PTO PULLEY BOLTS	45 LB.FT
THERMOSTAT HOUSING BOLTS	115 LB.IN
VIBRATION DAMPER BOLTS	50 LB.FT PLUS 90 DEGREES
WATER PUMP ASSEMBLY BOLTS	23 LB.FT
OIL COOLER COVER ASSEMBLY BOLTS	23 LB.FT
OIL FILTER CAP	18 LB.FT
OIL FILTER HOUSING BOLTS	125 LB.FT
OIL FILTER BASE ASSEMBLY SCREWS	89 LB.IN
OIL FILTER BASE ASSEMBLY SCREWS USED	62 LB.IN
CONNECTING ROD BOLT	33 LB.FT INITIAL
	50 LB.FT FINAL
FLYWHEEL / AUTOMATIC	35 LB.IN INITIAL
	69 LB.FT FINAL
FUEL INJECTOR ASSEMBLY	18 LB.IN INITIAL
	28 LB.FT FINAL
FUEL RAIL ASSEMBLY BOLTS	23 LB.FT
FUEL TUBE NUTS	106 IN.LB
	TIGHTEN ADDITIONAL 60 DEGREES
MAIN BEARING CAPS	110 LB.FT
	130 LB.FT
	170 LB.FT
CYLINDER HEAD BOLTS	70 LB.FT
	110 LB.FT
	1/4 TURN
	ADDITIONAL 1/4 TURN
CYLINDER HEAD BOLTS M6 X 4	18 LB.FT
	23 LB.FT
OIL PAN BOLTS / STUDS	115 IN.LB
OIL PAN DRAIN PLUG	18 LB.FT